

# Technical Data Sheet

## Ultracur3D<sup>®</sup> RG 35

### General information

#### Components

Reactive Urethane Photopolymer for Rigid Applications

#### Product Description

Ultracur3D RG 35 (**R**igid product line) is a medium-viscous, highly reactive photopolymer for stereolithography applications resulting in rigid multipurpose parts. It can be used to produce high performance functional parts by using stereolithography (SLA), digital light processing (DLP) or Liquid Crystal Display (LCD) machines. Parts produced with this resin show no water uptake.

Properties:

- High accuracy, no water uptake, low shrinkage

Typical applications:

- Demo parts, large parts, performance prototypes, fluid flow models, electrical casings, functional end-use parts, snappers

#### Delivery form & warehousing

Ultracur3D RG series is developed for UV curing using laser or other suitable UV light sources like UV LEDs. It is also sensitive to sunlight or intense daylight and should be handled accordingly, i.e. with light exclusion before application in the printing system. Store the photopolymer in an opaque container at room temperature. If stored under the mentioned conditions, the photopolymer should be used within 12 months. For further instructions, please refer to the safety data sheet.

#### Product safety

Mandatory and recommended industrial hygiene procedures and the relevant industrial safety precautions must be followed whenever this product is being handled and processed. Product is sensitive to humid environment conditions. For additional information please consult the corresponding Material Safety Data Sheets (MSDS).

#### For your information

Ultracur3D RG 35 is currently available in transparent. Material is not FDA conform.

#### Notice

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed. The safety data given in this publication is for information purposes only and does not constitute a legally binding MSDS. The relevant MSDS can be obtained upon request from your supplier or you may contact BASF 3D Printing Solutions GmbH directly at [sales@basf-3dps.com](mailto:sales@basf-3dps.com).

General Properties	Norm	Typical Values
Viscosity at 30°C	Cone/Plate Rheometer <sup>1</sup>	613 mPas
Viscosity at 50°C	Cone/Plate Rheometer <sup>1</sup>	164 mPas

Tensile Properties	Norm	Typical Values
E Modulus	ASTM D638	2539 MPa
Tensile Strength	ASTM D638	67.7 MPa
Elongation at Break	ASTM D638	3.8%

Flexural Properties	Norm	Typical Values
Flexural Modulus	ASTM D790	2546 MPa
Flexural Strength at 5% Strain	ASTM D790	89 MPa

Impact Properties	Norm	Typical Values
Charpy notched at 23°C	ISO 179-1	0.97 kJ/m <sup>2</sup>

Thermal Properties	Norm	Typical Values
HDT at 0.45 MPa	ASTM D648	84 °C
HDT at 1.82 MPa	ASTM D648	64 °C
Glow-wire Test	DIN EN 60695-2-11	GWFI: 650 / 2.0

Hardness	Norm	Typical Values
Shore D	ASTM D2240	79

<sup>1)</sup> Determined with TA-Instrument DHR rheometer, cone/plate, diameter 60 mm, shear rate 100 s<sup>-1</sup>